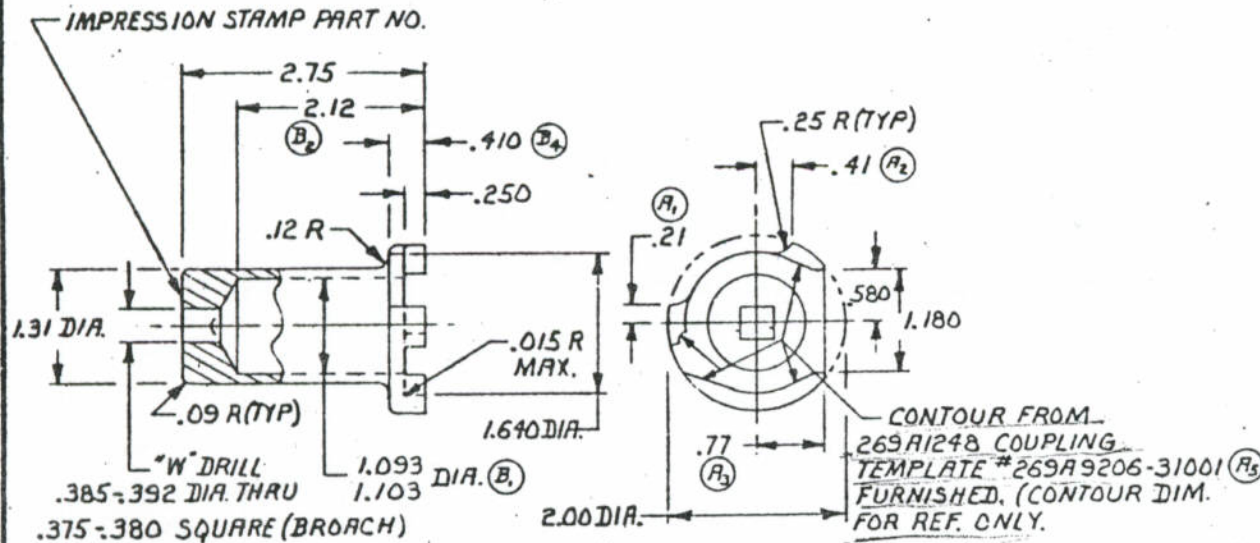


SHOP COPY

EFF.		REVISIONS		
SYM	REVISION	DESCRIPTION	DRWN	APP'D DATE
A	RECORD ALL KITS CONFORM	A ₁ - WAS .31; A ₂ - WAS .31; A ₃ - WAS .80; A ₄ - ADD NOTE #3 A ₅ - ADD TEMPLATE NO. REL. S.O. #1	RCP	9-10 62
B	FUTURE KITS	REVISED - REDRAWN SAME NO. B ₁ - 1.053/1.103 DIA. (WAS 1.06) B ₂ - 2.12 (WAS 2.38); B ₃ - ADD NOTE #4; B ₄ - .410 (WAS .320) RELEASES STOP ORDER #1A	RCP	1/24/63



269A9206
KIT B

THIS TOOL IS
OBSOLETE &
HAS BEEN FOR
A LONG TIME
9/9/96

4. ALL DIA'S CONCENTRIC WITHIN .010 T.I.R.
 3. HEAT TREAT TO ROCKWELL "C" 40 MIN. (A4)
 2. PARKERIZE PER SPEC. MIL-P-16232, TYPE Z, CLASS 2.
 1. ALL MACHINED SURFACES ¹²⁵ FINISH.
- NOTES: UNLESS OTHERWISE SPECIFIED

REDUCED SIZE PRINT

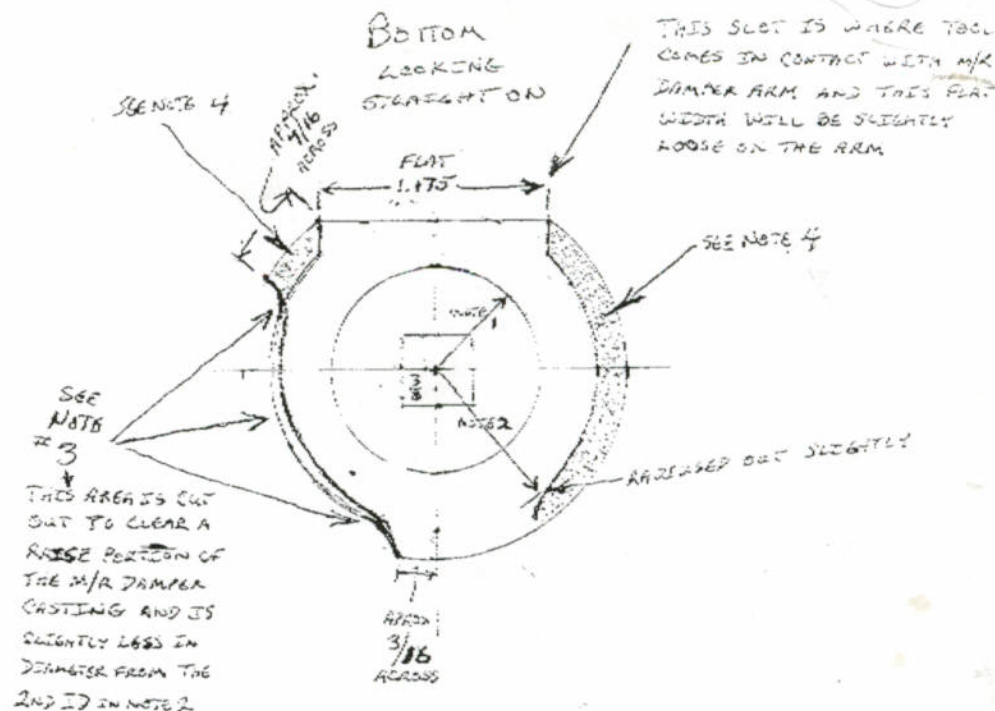
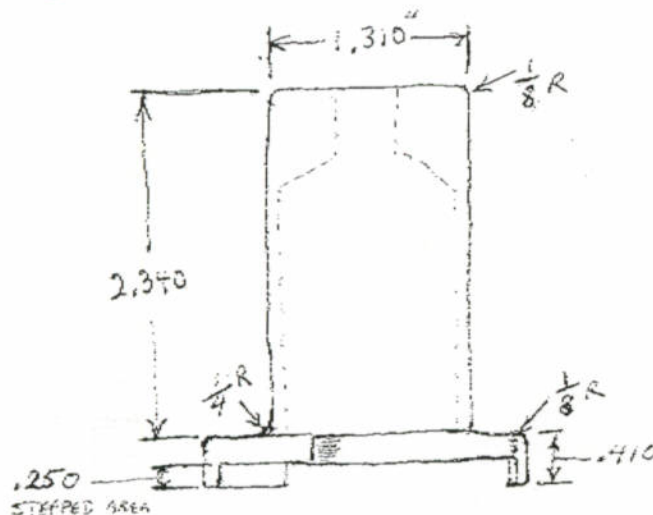
REQD	PART NO.	REQD	PART NO.	NAME	SIZE	DESCRIPTION	SPECIFICATION
ASSEMBLY OPP.				LIST OF MATERIAL			
UNLESS OTHERWISE SPECIFIED				DRWN	100	WRENCH ADAPTER - MAIN ROTOR BLADE DAMPER	
DIMENSIONAL TOLERANCES				CHK'D	100		
3 PLACE DECIMAL ± .010				APP'D	100		
2 PLACE DECIMAL ± .03				APP'D	100		
ANGULAR ± 0°30'				APP'D	100		
DIMENSIONS TO BE MET BEFORE PLATING				APP'D	100	269A9206	
COPIES AND SPOT FACES OF 12-3 DIA. OR LESS - .010 RADIUS ON GREATER THAN 12-3 DIA.				APP'D	100		
NEXT ASSY USED ON				APP'D	100		
APPLICATION				APP'D	100	SCALE FULL	

HUGHES TOOL COMPANY
AIRCRAFT DIVISION
CULVER CITY, CALIFORNIA
269A9206
CODE 02731 SHEET 1 OF 1

SHOP COPY

RELEASED FOR PROD.
DATE: 5/10/11 INT: SL

SHOP COPY SIDE



TO: JAVED

RED BARN MACHINING. FAX 541-344-3863

FROM: HELICOPTER SPECIALISTS INC SAN ANTONIO TX
PHONE 667-9700 FAX 667 9317

HERE IS THE BEST I CAN DO ON THE M/R
DAMPERS ADJUSTMENT TOOL P/N
269A 92063. I HOPE THIS WILL
BE OF USE. ANY FURTHER QUESTIONS
PLEASE CALL

Kerry W. Neff

NOTES

#1 - ID = 1.093" OR 1 1/16" D

#2 - 2ND ID = 1.671" OR 1 3/16" D

#3 - STEP RADIUS FROM CENTER → 0.828" SEE ABOVE RAISED BOTH ENDS SIZE OF M/R

OD = 2.0" DIAMETER

SH → SHADED AREA IS RAISED